



THE ASKA CO-OPERATIVE SUGAR INDUSTRIES LTD.

P.O.: Nuagam, (Aska) 7611 11, Dist. Ganjam, Odisha State.

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GSTIN: 21AAAT1989L120

Letter No. (Engg). 1548 /Dt. 15 / 10 / 2025

INQUIRY

Sealed quotations are invited from experienced and competent parties / service providers for carrying out the ***“Low - speed coupling alignment of No-1 GAA Triveni Make Mill Turbine and Gear box shaft at our site”*** as per the following details. Sealed quotations must be submitted in a sealed envelope superscribed as **“ SEALED QUOTATION FOR NO-1 GAA TRIVENI MILL TURBINE & GEAR BOX (LOW SPEED SHAFT) ALIGNMENT WORK ”** on or before 22/10/2025 at 5:00 PM through Speed post/Registered post to the Managing Director, Aska Co-operative Sugar Industries Ltd, Nuagam (Aska), Dist: Ganjam (Odisha), Pin-761111.

Technical observation: Turbine gear wheel side coupling is found approximately 3-4 mm down and left side out, requiring realignment before start of the crushing season 2025-26.

Scope of works:

1. Inspection of existing turbine and gearbox alignment condition.
2. Checking of low speed coupling, shaft centre line and foundation level.
3. Correction and realignment of turbine and gearbox assembly (Alignment should be within permissible limit i.e. 0.1 mm)
4. Level, run-out & coupling gap verification after completion.
5. Submission of alignment report (before & after correction) duly certified by service engineer.

Other terms & conditions :

1. Scope of work is to be clearly mentioned.
2. Vendor should quote lumpsum basis rate for the whole job including transportation.
3. GST will paid extra as applicable.
4. Accommodation will be provided by the company in our guest house.
5. Only unskilled labour (Helper / Khalasi) will be arranged by company along with any consumables if required for the job.
6. The party shall arrange their qualified service engineer, fitters and technical personnel with necessary tools and instruments for carrying out the alignment works.
7. Credentials and past experience of the firm, to be enclosed with the sealed quotation.
8. Time required for completion of the work and submission of alignment report.
9. Payment shall be made after satisfactory completion and submission of alignment report.
10. The company reserves the right to accept or reject any or all quotations without assigning any reason.
11. All the scope of works and terms & conditions are negotiable at the time of negotiation.


Secretary

Memo No-(Engg.) 1549 Dt. 15 / 10 / 2025

Copy to the General office / Time office notice board / Company website for information of the concerned.


Secretary